

## A Fast-Intelligent Sensor Based on Cascade-Forward Neural Network Founded by Resilient Backpropagation for Simultaneous Parameters and State Space Estimation of Brushed DC Machines

Hacene Mellah\*, Abdelghani Yahiou, Kamel Eddine Hemsas and Rachid Taleb

Electrical Engineering Department, Faculty of Sciences and Applied Sciences, Rue Drissi Yahia Bouira, 10000

Received 13 October 2020; Accepted 6 May 2022

### Abstract

A sensorless speed, average temperature and resistance estimation technique based on Neural Network (NN) for brushed DC machines is proposed in this paper. The literature on parameters and state spaces estimations of the Brushed DC machines, shows a variety of approaches. However, these observers are sensitive to a noise, on the model accuracy also are difficult to stabilize and to converge. Furthermore, the majority of earlier works, estimate either the speed or the temperature or the winding resistance. According to the literatures, the Resilient backpropagation (RBP) as is the known as the faster BP algorithm, Cascade-Forward Neural Network (CFNN), is known as the among accelerated learning backpropagation algorithms, that's why where it is found in several researches, also in several applications in these few years. The main objective of this paper is to introduce an intelligent sensor based on resilient BP to estimate simultaneously the speed, armature temperature and resistance of brushed DC machines only from the measured current and voltage. A comparison between the obtained results and the results of traditional estimator has been made to prove the ability of the proposed method. This method can be embedded in thermal monitoring systems, in high performance motor drives.

**Keywords:** Parameters and state-space estimations, Cascade-Forward Neural Network, Resilient backpropagation, speed estimation temperature estimation, resistance estimation.

### 1. Introduction

In the last few years there has been a growing interest in thermal aspects of electrical machines and their effects, the electrical and mechanical time constants varied for each temperature variation, also the electrical resistance and its back EMF depend on temperature [1]; during operation, the characteristics, performance of electric motors were not the same as those the design's [2], as a result, the temperature quantification is very important to the best control and the reliability of electrical machines.

The normal effect of thermal aging is to make the insulation system vulnerable to other factors and effects that currently produce failures [3, 4]. Once the insulation loses its physical performance, it can no longer withstand the various dielectric, mechanical and environmental effects, because of these catastrophic effects many researchers interested in the insulation systems monitoring methods of electrical machines [5]. Among the causes of thermal faults are: overloads [6], cyclic mode [7], over voltage and unbalances voltage [8], distortion voltage [4], thermal insulation aging [3], obstructed or impaired cooling [9], poor design and manufacture [3], skin effect [10], the interested reader is referred to [3-10] for more detailed about the cause of stator and rotor failures.

For several years, great effort has been devoted to the temperature and speed measurement of electrical machines, in literature, we find several methods about temperature [11-13] and speed measurements [14] of electrical apparatus. The

direct measurement of temperature in electric DC machines is an old theme treated at their time with less pressure [13, 15, 16], on the other hand, (indirect) some author obtained the average winding temperature from the resistance measurement [13], a more modern method can be found in [12, 17, 18], but measurement of the temperature poses two major problems: the measurement point i.e the optimum sensor placement and the obtaining of the thermal information from the rotor [18], in the same manner for the speed measurement, some difficulties are presented her [19].

Moreover, obtaining information from sensors installed on the armature adds techno-economics difficulties on the measurement chain; these technical and economic disadvantages of physical sensors as well known to researchers, pushes them for sensorless solutions [17, 20, 21].

To solve the problem of sensorless speed estimation, many researchers have proposed various methods [22, 23], a position-sensorless control of brushless DC motor for electric vehicles application is presented in [24], a low-cost low-resolution sensorless for brushed DC motor is proposed and experimentally validated in [25], a sensorless estimation based on support vector machines is proposed by [26]. however, [27] suggest a speed estimation based quantized sensors of PMDC motors. An excellent review about position-sensorless operation of brushless permanent-magnet machines is presented in [22].

One of the first examples of temperature estimation is presented in [28], when the authors apply a Luenberger observer both for DC rolling mill motor and a squirrel cage induction motor, another solution is described in [29] where the authors use an steady-state EKF associated with its transient version, nevertheless, for the resistance estimation

\*E-mail address: h.mellah@univ-bouira.dz

ISSN: 1791-2377 © 2022 School of Science, IHU. All rights reserved.  
doi:10.25103/jestr.152.02

some author combine between EKF with the smooth variable structure filter [30].

Some research on bi-estimation has been done [31, 32], in our point view the most interesting approach to this issue has been proposed by Acarnley et al. in [32], where they propose, applies and experimentally validated the transient EKF to estimate the speed and armature temperature in a brushed DC motor. However, we can summarize the EKF limitations for three points, if the system is incorrectly modelled the filter could quickly diverge, the FKE assumes that the noises are Gaussian [33-35] may not be the reality [36] and eventually, if the initial state estimate values are incorrect also the filter may diverge [37]. Furthermore, using an EKF, which is difficult to stabilize with the sensible choices of covariance matrices [34-36].

However, to the authors' knowledge, very few publications can be found in the literature dealing with the simultaneous estimation of speed, armature temperature of brushed DC machines [32], especially by intelligent estimators based on NN [38], despite the NN has been applied to process control [39], diagnostics, identification [40], prediction [41], power electronics [42] and robotics [43], social studies [44], building [45] and medical [46].

In the paper [38], the authors discuss how to avoid the limits of the standard NN based on Multilayer Perceptron with Levenberg-Marquardt Backpropagation in their application, and propose as a solution a CFNN based on Bayesian Regulation backpropagation (BRBP). However, an NN based on BRBP is very accurate but need an enormous time to converge and is known as a slow algorithm to converge [44, 45], based on the approach presented in [38], the purpose of this paper is interest to a CFNN based on fast learning algorithm. According to the literatures the Resilient backpropagation (RBP) as is the known as the faster BP [46-50], the main objective of this paper is to introduce an intelligent NN-based resilient BP sensor to estimate simultaneously the speed, armature temperature and resistance only from the measured current and voltage. The remainder of the paper is organized as follows sections: Section II describes the thermal model of Brushed DC motor. Section III discusses on the NN and CFNN based on RBP and give some detail about RP properties and its variants. Simulation results are presented, commented and compared with the earlier results in Section IV; Section V concludes the paper.

## 2. Thermal model of brushed dc motor

The researchers begin to interest to study of rotating electric machinery from the combined viewpoints of thermal and electrical processes from the last middle century [51, 52]. The model used in this paper is proposed by [32], the electrical equation can write as:

$$v_a = R_{a0}(1 + \alpha_{cu}\theta)i_a + l_a \frac{di_a}{dt} + k_e \omega \quad (1)$$

Where:  $V_a$  is armature voltage,  $R_{a0}$  is armature resistance at ambient temperature,  $\alpha_{cu}$  ( $\alpha_{cu} = 0.004 / ^\circ\text{C}$ ) temperature coefficient of resistance,  $\theta$  temperature above ambient,  $i_a$  armature current,  $l_a$  is armature inductance,  $k_e$  is torque constant, and  $\omega$  armature speed.

The mechanical equation:

$$J \frac{d\omega}{dt} + b\omega + T_l = k_t i_a \quad (2)$$

where  $J$  ( $\text{kg} \times \text{m}^2$ ) is total inertia,  $b$  ( $\text{N} \times \text{m} \times \text{s}$ ) is the viscous friction constant, and  $T_l$  ( $\text{N} \times \text{m}$ ) is the load torque.

The thermal model is derived by considering the power dissipation and heat transfer [32]. The power dissipated by the armature current flowing through the armature resistance, which varies in proportion to the temperature. The iron loss is proportional to speed squared for constant excitation multiplied by the iron loss constant  $k_{ir}$  ( $k_{ir} = 0.0041 \text{ W}/(\text{rad/s})^2$ ). The power losses  $P_l$  include contributions from copper losses and iron losses which frequency dependent:

$$P_l = R_{a0}(1 + \alpha_{cu}\theta)i_a^2 + k_{ir}\omega^2 \quad (3)$$

Heat flow from the DC motor is either directly to the cooling air and depends on the thermal transfer coefficients at zero speed  $k_o$  ( $k_o = 4.33 \text{ W}/^\circ\text{C}$ ) and with speed  $k_T$  ( $k_T = 0.0028 \text{ s}/\text{rad}$ ); The thermal power flow from the DC motor surface that is proportional to the difference temperature between the motor and the ambient air temperature, and the temperature variation in the armature which depends on the thermal capacity  $H$  ( $H = 18 \text{ KJ}/^\circ\text{C}$ ):

$$P_l = k_o(1 + k_T\omega)\theta + H \frac{d\theta}{dt} \quad (4)$$

By arranging the previous equations, we can write the equations system as:

$$\begin{cases} \frac{di_a}{dt} = -\frac{R_{a0}(1+\alpha_{cu}\theta)}{l_a}i_a - \frac{k_e}{l_a}\omega + \frac{1}{l_a}v_a \\ \frac{d\omega}{dt} = \frac{k_t}{J}i_a - \frac{b}{J}\omega - \frac{T_l}{J} \\ \frac{d\theta}{dt} = \frac{R_{a0}(1+\alpha_{cu}\theta)}{H}i_a^2 + \frac{k_{ir}}{H}\omega^2 - \frac{k_o(1+k_T\omega)}{H}\theta \end{cases} \quad (5)$$

## 3. Nn estimator

In recent years, several authors use a cascade forward backpropagation neural network (CFNN) and has become very popular [53-75] a CFNN proved their capability in several applications and it they become their preferred choice [74].

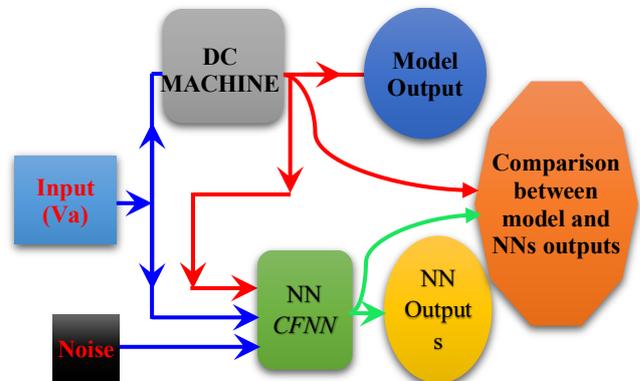


Fig 1. Comparison between model and NN's outputs.

Many authors [70-79], assert that the CFNN are similar to FFNN, but include a weight connection from the input to each layer and from each layer to the successive layers. As example, a four-layer network has connections from layer 1 to layer 2, layer 2 to layer 3, layer 3 to layer 4, layer 1 to layer 3, layer 1 to layer 4 and layer 2 to layer 4. In addition, the four-layer network also has connections from the input to all

layers. As FFNN and CFNN can potentially learn any input-output relationship, but the CFNNs with more layers might learn complex relationships more quickly [74-76, 80], which makes it the right choice for intended for accelerated learning in NNs [75]. The results obtained by Filik et al. in [80] suggest that which cascade forward back propagation method can be more effective than feed-forward back propagation method in some cases, on the other hand, the FFNN cannot solve some problems [77]. The reader is referred to [74-77, 79, 80] for more detailed.

In this application, the CFNN inputs are the voltage and current and the outputs are the speed and the armature temperature and resistance, to test the robustness and to make the CFNN's inputs similar to the output of the sensor for the real-time applications, a random white Gaussian noise has been added to the inputs patterns.

### 3.1 Back-propagation training algorithms

The backpropagation algorithm is used to form the neural network such that on all training patterns, the sum squared error 'E' between the actual network outputs, 'y' and the corresponding desired outputs,  $y_d$ , is minimized to a supposed value:

$$E = \sum (y_d - y)^2 \quad (6)$$

To get the optimal network architecture, for each layer the transfer function types must be determined by trial and error method. On the input and hidden layer, a hyperbolic tangent sigmoid transfer function has been used, defined as:

$$f(net_j) = \frac{2}{1+e^{-2net_j}} - 1 \quad (7)$$

where net is the weighted sum of the input unit, and f(net) is the output units. For the output layer has 3 units with a pure linear transfer function.

$$f(net_j) = net_j \quad (8)$$

### 3.2 Principe and rule

Resilient backpropagation often abridged by Rprop [49, 49, 81-84] or RBP [46, 48, 58, 78, 85] was created by M.Riedmiller *et al* in 1992 [81], is a learning heuristic [49] and is a batch update algorithm [86] for supervised learning [84, 87] and Rprop is a first-order optimization algorithm [88].

Rprop performs a local adaptation of the weight-updates based on the sign of the partial derivative  $\partial E/\partial w_{ij}$  to eliminate the harmful influence of the size of the partial derivative on the weight step. It is based on the so-called Manhattan Learning rule [81, 83], for more details the reader is referred to [48, 49, 81-84, 89].

In each iteration, the new weights are given by:

$$w_{ij}^{(t+1)} = w_{ij}^{(t)} + \Delta w_{ij}^{(t)} \quad (9)$$

The size of the weight change is exclusively determined by a weight-specific, so-called 'update-value' performed as follows:

$$w_{ij}^{(t)} = \begin{cases} -\Delta_{ij}^{(t)} & , \text{if } \frac{\partial E^{(t)}}{\partial w_{ij}} > 0 \\ +\Delta_{ij}^{(t)} & , \text{if } \frac{\partial E^{(t)}}{\partial w_{ij}} < 0 \\ 0 & , \text{else} \end{cases} \quad (10)$$

The second step of Rprop learning is to determine the new update-values, the step size update rules are:

$$\Delta_{ij}^{(t)} = \begin{cases} \eta^+ \cdot \Delta_{ij}^{(t-1)} & , \text{if } \frac{\partial E^{(t-1)}}{\partial w_{ij}} \cdot \frac{\partial E^{(t)}}{\partial w_{ij}} > 0 \\ \eta^- \cdot \Delta_{ij}^{(t-1)} & , \text{if } \frac{\partial E^{(t-1)}}{\partial w_{ij}} \cdot \frac{\partial E^{(t)}}{\partial w_{ij}} < 0 \\ \Delta_{ij}^{(t-1)} & , \text{else} \end{cases} \quad (11)$$

Figure 2 summarizes the steps of the resilient backpropagation learning algorithm.

With  $0 < \eta^- < 1 < \eta^+$ , for each weight, if there was a sign change of the partial derivative of the total error function for two successive iteration, the update value for that weight is multiplied by a factor  $\eta^-$ , where  $\eta^- < 1$ , the preferred value of the decrease factor which gives us the best results is  $\eta^- = 0.5$  [84, 87], but if two successive iteration produced the same sign, the update value is multiplied by a factor of  $\eta^+$ , where  $\eta^+ > 1$ , the preferred value of the increase factor which gives us the best results is  $\eta^+ = 1.2$  [84, 87], the maximum weight step is fixed to  $\Delta_{\max} = 50$ , and the minimum step-size is  $\Delta_{\min} = 10^{-6}$  [84, 87], for more detailed the interested reader is referred to [49, 81-84, 87, 89].

### 3.3 Rprop Variants

Two variants have been firstly created, with weight-backtracking [83, 84] named Rprop<sup>+</sup> [82] and without weight-backtracking [87] named Rprop<sup>-</sup> [82]. A performance comparative studies between these algorithms and many other of feedforward supervised learning techniques for many benchmark problems has been presented in [84, 87].

Igel et al create two new versions is based to adding a stored the previous error  $E(t-1)$  as a new variable to Rprop<sup>+</sup>, this version named iRprop<sup>+</sup> [82], the second one is that the derivative ( $\partial E^{(t)}/\partial w_{ij}$ ) is set to zero [82], iRPROP<sup>-</sup> is described [49, 82], so, the only difference between Rprop<sup>-</sup> and iRprop<sup>-</sup> is that the derivative ( $\partial E^{(t)}/\partial w_{ij}$ ) is set to zero [82], and as comparison between iRprop<sup>-</sup> and iRprop<sup>+</sup>, iRprop<sup>-</sup> is the same as iRprop<sup>+</sup>, but without weight-backtracking [49]. The reader is referred to [49,81-87] too well understood these variants, where a performances comparison of all Rprop variants and several learning algorithms has been carried out with four neural network benchmark problems.

## 4. Simulation Results

The procedure how the simulation data were used to train the NN is the cross-validation error checked for multiple sets of training data, this data is the result of the equation (4) with the use of the parameters of BDC motor shown in table 1. The estimated speed, armature temperature and resistance are shown in Figs. 2-5 for a continuous running duty or abbreviated by duty type S1. where duty type S1 characterized by an operation at a constant load maintained for sufficient time to allow the machine to reach thermal equilibrium [90].

**Table 1.** Parameters of BDC motor used in the simulation.

<b>Rated voltage</b>	Va = 240 V
<b>Power</b>	P = 3 kW
<b>Rated torque</b>	Tl = 11 N.m
<b>Armature resistance</b>	Ra = 3.5 Ω
<b>Armature inductance</b>	La = 34 mH

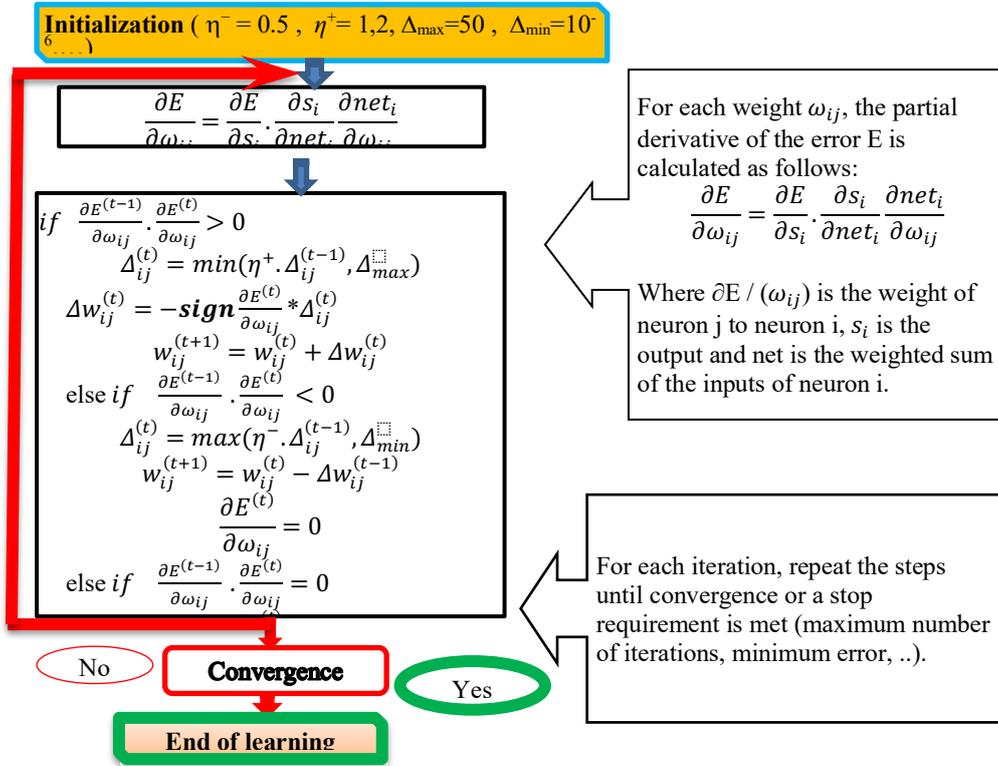


Fig 2. Resilient backpropagation-based ANN learning procedures.

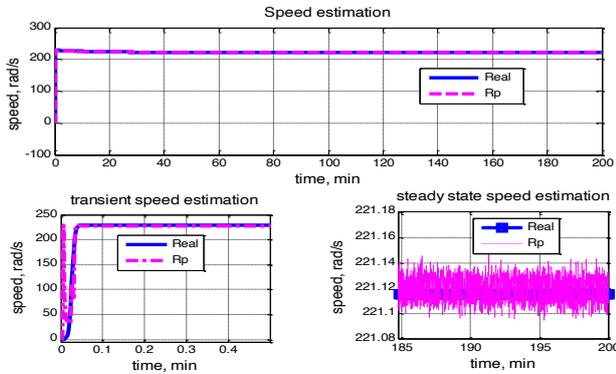


Fig 3. Estimated and simulated speed.

The estimated speed and the corresponding errors are shown in Fig. 3, the results obtained by Acarnley et al. in [32] suggest that the speed estimation error from EKF is approximately 2%. P. P. Acarnley assert that this application is limited when a low accurate is needed such as some general-purpose applications, not suitable for high-performance servo drives [32]. However, in our results, the error is less than 0.015 rpm and represent only 0.0067% of the final value as it is depicting by Fig.5. Fig.4 presents the estimated armature temperature of a DC machine based on NN. As shown in Fig. 4, the estimated temperature reaches 77 °C, and the model output nearby in the vicinity of 80 °C, while the steady state estimated error is less than 3 °C as can be seen from Figs. 6.

However, Nestler et al. in [28] use a Luenberger's observer and it was shown that the estimated winding temperature error is important, and the results offered by Acarnley et al. in [32] concentrated in the same context and suggest that the temperature estimation error from EKF is 3 °C is approximately 3.75%.

Fig. 5 depicts the estimate resistance by NN and the model response, from this Figure, it can be seen that the resistance

has the same curvature as the armature temperature, wherein the steady state the estimated resistance reached almost 4,56 Ω less than 0.04 Ω of simulated resistance, practically, this difference is negligible quantity and represents only 0.9 % of the final value, this results in this paper are more precise than the Zhang et al. results presented in [30], also this results are in agreement with the Karanayil et al. results presented in [91], where the errors of estimation of the rotor and stator resistances is 0.3% and 5% respectively. Fig. 6 shows the estimation errors of speed, temperature and resistance, and their percentage in relation to their nominal value, this Figure shows more clearly the perfect agreement between the model outputs and the intelligent sensor outputs.

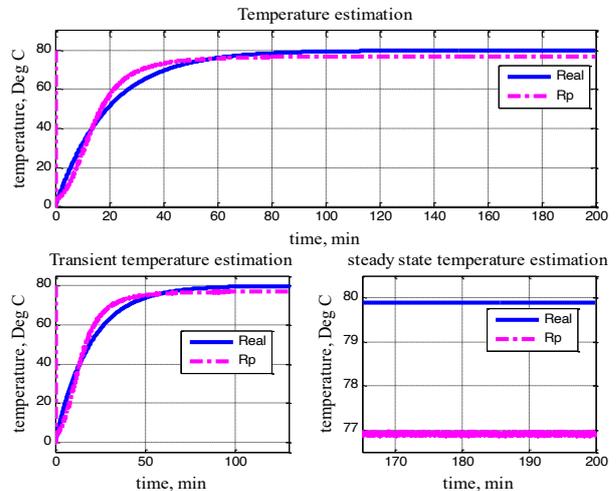


Fig 4. Estimated and simulated armature temperature.

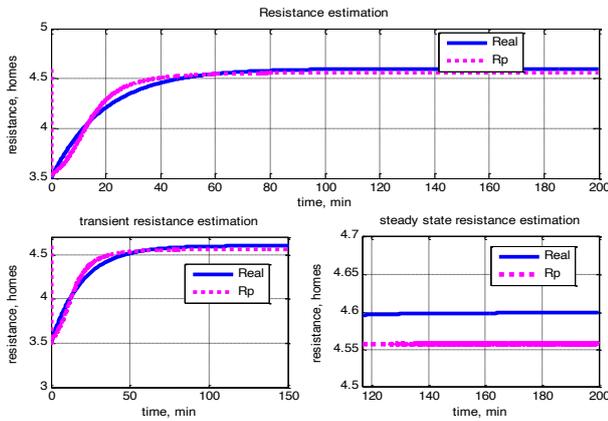


Fig. 5. Estimated and simulated armature resistance.

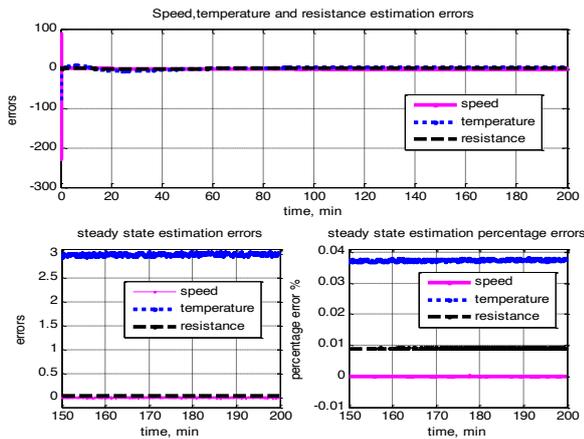


Fig. 6. Speed, temperature and resistance estimation errors.

## 5. Conclusions

A sensorless speed and armature winding quantity estimator is proposed for brushed DC machines based on CFNN trained by RBP. The proposed estimator includes a sensorless speed estimation, average armature temperature and resistance estimations based only on the voltage and the current measurements. The estimated speed and temperature eliminates the need for speed measurements and the need for the thermal sensor. In addition, the estimated temperature solves the problems of obtaining the thermal information from the rotating armature. Furthermore, the estimated resistance can be used to improve the accuracy of the control algorithms which are affected by an increase in resistance as a function of temperature. The good agreement between the model and the intelligent estimator demonstrate the efficiency of the proposed approach.

This is an Open Access article distributed under the terms of the Creative Commons Attribution License.



## References

1. R. H. J. Welch, G.W. Younkin, How temperature affects a servomotor's electrical and mechanical time constants, Conf. Rec. 2002 IEEE Ind. Appl. Conf. 37th IAS Annu. Meet. (Cat. No.02CH37344), Pittsburgh, PA, USA, 3-18 Oct. 2002.
2. S.M.N. Ali, A. Hanif, Q. Ahmed, Review in thermal effects on the performance of electric motors, 2016 International Conference on Intelligent Systems Engineering (ICISE), Islamabad, Pakistan, 15-17 Jan. 2016.
3. G.C. Stone, I. Culbert, E.A. Boulter, H. Dhirani, Electrical Insulation for Rotating Machines. John Wiley & Sons, Inc. , Hoboken, NJ, USA, 2014.
4. J.P.G. De Abreu, A.E. Emanuel, Induction motor thermal aging caused by voltage distortion and imbalance: Loss of useful life and its estimated cost, IEEE Trans. Ind. Appl. , 38, 1, pp. 12–20, 2002.
5. S. Grubic, J.M. Aller, B. Lu, T.G. Habetler, A survey on testing and monitoring methods for stator insulation systems of low-voltage induction machines focusing on turn insulation problems, IEEE Trans. Ind. Electron. , 55, 12, pp. 4127–4136, 2008.
6. S. Zocholl, Understanding Service Factor, Thermal Models, and Overloads, 59th Annual Conference for Protective Relay Engineers, College Station, TX, USA, 4-6 April 2006.
7. H. MELLAH, K.E. HEMSAS, R. TALEB, Simulation of the Stator and Rotor Winding Temperature of the Induction Machine for Continuous Service-Service Type S1-Operation for Different Frequency, 8ème Conférence Internationale en Automatique & Traitement de Signal, Sousse, Tunisie, 19-22 December. 2019.
8. P. Gnaciński, Windings temperature and loss of life of an induction machine under voltage unbalance combined with over- or undervoltages, IEEE Trans. Energy Convers, 23, 2, pp. 363–371, 2008.
9. P. Zhang, Y. Du, J. Dai, T.G. Habetler, B. Lu, Impaired-cooling-condition detection using DC-signal injection for soft-starter-connected induction motors, IEEE Trans. Ind. Electron. , 56, 11, pp. 4642–4650, 2009.
10. A.H. Bonnett, G.C. Soukup, Cause and analysis of stator and rotor failures in three-phase squirrel-cage induction motors, IEEE Trans. Ind. Appl. , 28, 4, pp. 921–937, 1992.
11. IEEE Recommended Practice for General Principles of Temperature Measurement as Applied to Electrical Apparatus, 1975.
12. H. Yahoui, G. Grellet, Measurement of physical signals in rotating part of electrical machine by means of optical fibre transmission, IEEE Instrumentation and Measurement Technology Conference and IMEKO Technical Committee 7. Conference Proceedings, Brussels, Belgium, 4-6 June 1996.
13. F.A. Compton, Temperature Limits and Measurements for Rating of D-C Machines, Trans. Am. Inst. Electr. Eng. , 62, 12, pp. 780–785, 1943.
14. G. Bucci, C. Landi, Metrological characterization of a contactless smart thrust and speed sensor for linear induction motor testing, IEEE Trans. Instrum. Meas. , 45, 2, pp. 493–498, 1996.
15. AIEE committee report, Temperature rise values for D-C machines, Trans. Am. Inst. Electr. Eng. , 68, 1, pp. 206–218, 1949.
16. AIEE committee report, Temperature rise values for D-C machines-II, Trans. Am. Inst. Electr. Eng. , 68, 2, pp. 1118–1125, 1949.
17. M. Ganchev, C. Kral, H. Oberguggenberger, T. Wolbank, Sensorless Rotor Temperature Estimation of Permanent Magnet Synchronous Motor, Proc. IECON, Melbourne, VIC, Australia, 7-10 Nov. 2011.
18. M. Ganchev, B. Kubicek, H. Kappeler, Rotor temperature monitoring system, 19th International Conference on Electrical Machines (ICEM 2010), Rome, Italy, 6-8 Sept. 2010.
19. E. Fiorucci, G. Bucci, F. Ciancetta, D. Gallo, C. Landi, M. Luiso, Variable speed drive characterization: review of measurement techniques and future trends, Adv. Power Electron. , 2013, pp. 1–14, 2013.
20. Z. Gao, T.G. Habetler, R.G. Harley, R.S. Colby, A sensorless rotor temperature estimator for induction machines based on current harmonic spectral estimation scheme, IEEE Trans. Ind. Electron., 55, 1, pp. 407–416, 2008.

21. Z. Gao, T.G. Habetler, R.G. Harley, R.S. Colby, A sensorless adaptive stator winding temperature estimator for mains-fed induction machines with continuous-operation periodic duty cycles, *IEEE Trans. Ind. Appl.* , 44, 5, pp. 1533–1542, 2008.
22. P. Acarnley, J.F. Watson, Review of position-sensorless operation of brushless permanent-magnet machines, *IEEE Trans. Ind. Electron.* , 53, 2, pp. 352–362, 2006.
23. J.C. Gamazo-Real, E. Vázquez-Sánchez, J. Gómez-Gil, Position and speed control of brushless dc motors using sensorless techniques and application trends, *Sensors* , 10, 7, pp. 6901–6947, 2010.
24. Y. Wang, X. Zhang, X. Yuan, G. Liu, Position-sensorless hybrid sliding-mode control of electric vehicles with brushless DC motor, *IEEE Trans. Veh. Technol.* , 60, 2, pp. 421–432, 2011.
25. J.M. Knezevic, Low-cost low-resolution sensorless positioning of DC motor drives for vehicle auxiliary applications, *IEEE Trans. Veh. Technol.* , 62, 9, pp. 4328–4335, 2013.
26. E. Vazquez-Sanchez, J. Gomez-Gil, J.C. Gamazo-Real, J.F. Diez-Higuera, A new method for sensorless estimation of the speed and position in brushed dc motors using support vector machines, *IEEE Trans. Ind. Electron.* , 59, 3, pp. 1397–1408, 2012.
27. M.A. Obeidat, L.Y. Wang, F. Lin, Real-time parameter estimation of PMDC motors using quantized sensors, *IEEE Trans. Veh. Technol.* , 62, 7, pp. 2977–2986, 2013.
28. H. Nestler, P.K. Sattler, On-line-estimation of temperatures in electrical machines by an observer, *Electr. Mach. Power Syst.* , 21, 1, pp. 39–50, 1993.
29. R. Pantoniá, A. Kilantang, B. Buenaobra, Real time thermal estimation of a Brushed DC Motor by a steady-state Kalman filter algorithm in multi-rate sampling scheme, *TENCON 2012 IEEE Region 10 Conference, Cebu, Philippines, 19-22 Nov. 2012.*
30. W. Zhang, S.A. Gadsden, S.R. Habibi, A.E.K. Filter, Nonlinear estimation of stator winding resistance in a brushless dc motor, 2013 american control conference, Washington, DC, USA, 17-19 June 2013.
31. C. French, P. Acarnley, Control of permanent magnet motor drives using a new position estimation technique, *IEEE Trans. Ind. Appl.* , 32, 5, pp. 1089–1097, 1996.
32. P. Acarnley, J.K. Al-Tayie, Estimation of speed and armature temperature in a brushed DC drive using the extended Kalman filter, *IEE Proc. Electr. Power Appl.* , 144, 1, pp. 13–19, 1997.
33. S.J. Julier, J.K. Uhlmann: New extension of the Kalman filter to nonlinear systems, In: I. Kadar (Edit.), *Signal Processing, Sensor Fusion, and Target Recognition VI*, pp. 182-193, SPIE, Orlando, Florida, USA, 1997.
34. S. Bolognani, L. Tubiana, M. Zigliotto, Extended kalman filter tuning in sensorless PMSM drives, *IEEE Trans. Ind. Appl.* , 39, 6, pp. 1741–1747, 2003.
35. E.L. Haseltine, J.B. Rawlings, Critical Evaluation of Extended Kalman Filtering and Moving-Horizon Estimation, *Ind. Eng. Chem. Res.* , 44, 8, pp. 2451–2460, 2005.
36. Z. Peroutka, V. Šmídl, D. Vošmik, Challenges and limits of extended Kalman filter based sensorless control of permanent magnet synchronous machine drives, 13th European Conference on Power Electronics and Applications, Barcelona, Spain, 8-10 Sept. 2009.
37. G. Hendeby, F. Gustafsson, Fundamental filtering limitations in linear non-gaussian systems, *IFAC Proc.* , 38, 1, pp. 273–278, 2005.
38. H. Mellah, K.E. Hemsas, R. Taleb, Intelligent Sensor Based Bayesian Neural Network for Combined Parameters and States Estimation of a Brushed DC Motor, *Int. J. Adv. Comput. Sci. Appl.* , 7, 7, pp. 230–235, 2016.
39. B. Bouchiba, B. Ismail khalil, F. mohammed Karim, H. Abdeldjebar, Artificial neural network sliding mode control for multi-machine web winding system, *Rev. Roum. Sci. Techn.–Électrotechn. Énerg.* , 62, 1, pp. 109–113, 2017.
40. P. Vas, *Artificial-intelligence-based electrical machines and drives: application of fuzzy, neural, fuzzy-neural, and genetic-algorithm-based technique*, Oxford University Press ,1999.
41. Mellah, H., Hemsas, K. E., Taleb, R., Cecati, C., Estimation of speed, armature temperature, and resistance in brushed DC machines using a CFNN based on BFGS BP, *Turkish Journal of Electrical Engineering & Computer Sciences*, 26, 6, pp.3181-3191, 2018
42. B. K. Bose, Expert system, fuzzy logic, and neural network applications in power electronics and motion control, *Proc. IEEE.* , 82, 8, pp. 1303–1323, 1994.
43. B. Florea, O. Grigore, M. Datcu, Learning online spatial exploration by optimizing artificial neural networks assisted by a pheromone map, *Rev. Roum. Sci. Techn.–Électrotechn. Énerg.* , 62, 2, pp. 209–214, 2017.
44. M. Kayri, Predictive Abilities of Bayesian Regularization and Levenberg–Marquardt Algorithms in Artificial Neural Networks: A Comparative Empirical Study on Social Data, *Math, Comput. Appl.* , 21, 2, pp. 1–11, 2016.
45. A. Afram, F. Janabi-Sharifi, A.S. Fung, K. Raahemifar, Artificial neural network (ANN) based model predictive control (MPC) and optimization of HVAC systems: A state of the art review and case study of a residential HVAC system, *Energy Build.* , 141, pp. 96–113, 2017.
46. S-H.Wang, , D.Sidan , Z. Yu-Dong, P. Preetha, L.-N. Wu, X.-Q. Chen, and Y.-D. Zhang, Alzheimer’s disease detection by pseudo zernike moment and linear regression classification, *CNS Neurol. Disord. - Drug Targets*, 16, 1, pp. 11–15, 2017.
47. A. Barati-Harooni, A. Najafi-Marghmaleki, and A. H. Mohammadi, Prediction of heat capacities of ionic liquids using chemical structure based networks, *J. Mol. Liq.*, 227, pp. 324–332, Feb., 2017.
48. L.M. Patnaik, K. Rajan, Target detection through image processing and resilient propagation algorithms, *Neurocomputing.* , 35, 1, pp. 123–135, 2000.
49. C. Igel, M. Hüsken, Empirical evaluation of the improved Rprop learning algorithms, *Neurocomputing.* , 50, pp. 105–123, 2003.
50. Q. Liu, G. Liu, L. Li, X. Yuan, M. Wang, W. Liu, Reversed Spectral Hashing, *IEEE Trans. Neural Networks Learn. Syst.* , 99, pp. 1–9, 2017.
51. J. Kaye, S.W. Gouse, Thermal Analysis of a Small D-C Motor; Part I. Dimensional Analysis of Combined Thermal and Electrical Processes, *Trans. Am. Inst. Electr. Eng. Part III Power Appar. Syst.* , 75, 3, pp. 1463–1467, 1956.
52. J. Kaye, S.W. Gouse, E.C. Elgar, Thermal Analysis of a Small D-C Motor: Part II. Experimental Study of Steady-State Temperature Distribution in a D-C Motor with Correlations Based on Dimensional Analysis, *Trans. Am. Inst. Electr. Eng. Part III Power Appar. Syst.* , 75, 3, pp. 1468-1486, 1956.
53. W. Li, X. Wu, W. Jiao, G. Qi, Y. Liu, Modelling of dust removal in rotating packed bed using artificial neural networks (ANN), *Appl. Therm. Eng.* , 112, pp. 208–213, 2017.
54. M. Nabipour, P. Keshavarz, Modeling surface tension of pure refrigerants using feed-forward back-propagation neural networks, *Int. J. Refrig.* , 75, pp. 217–227, 2017.
55. A. Venkadesan, S. Himavathi, K. Sedhuraman, A. Muthuramalingam, Design and field programmable gate array implementation of cascade neural network based flux estimator for speed estimation in induction motor drives, *IET Electr. Power Appl.* , 11, 1, pp. 121–131, 2017.
56. N. Mohana Sundaram, S.N. Sivanandam, V. Renupriya, Artificial Neural Network Approach for Dynamic Modelling of Heat Exchanger for Data Prediction, *Indian J. Sci. Technol.* , 9, S1, pp. 1–7, 2016.
57. C. Sun, W. He, W. Ge, C. Chang, Adaptive Neural Network Control of Biped Robots, *IEEE Trans. Syst. Man, Cybern. Syst.* , 2, 4, pp. 1–12, 2016.
58. E. Saeedi, M.S. Hossain, Y. Kong, Side-Channel Information Characterisation Based on Cascade-Forward Back-Propagation Neural Network, *J. Electron. Test. Theory Appl.* , 32, 3, pp. 345–356, 2016.
59. A. Hamzic, Z. Avdagic, Multilevel prediction of missing time series dam displacements data based on artificial neural networks voting evaluation, 2016 IEEE International Conference on Systems, Man, and Cybernetics (SMC), Budapest, Hungary, 9-12 Oct. 2016.
60. W. Hussain, F. Hussain, O. Hussain, QoS prediction methods to avoid SLA violation in post-interaction time phase, 2016 IEEE 11th Conference on Industrial Electronics and Applications (ICIEA), Hefei, China, 5-7 June 2016.
61. A. Agarwal, A.K. Sharma, S. Khandelwal, Fingerprint Recognition System by Termination Points Using Cascade-Forward Backpropagation Neural Network, In: S.C. Satapathy, Y.C. Bhatt, A. Joshi, D.K. Mishra (Edit.), *Proceedings of the International Congress on Information and Communication Technology*, pp. 203–211, Springer Singapore, 2016.
62. S. Shelke, S. Apte, Performance optimization and comparative analysis of neural networks for handwritten Devanagari character recognition, 2016 International Conference on Signal and Information Processing (IConSIP), Vishnupuri, India, 6-8 Oct. 2016.
63. M. Pertl, K. Heussen, O. Gehrke, M.Rezkalla, Voltage estimation in active distribution grids using neural networks, 2016 IEEE Power and Energy Society General Meeting (PESGM), Boston, MA, USA, 17-21 July 2016.

64. S. Narad, P. Chavan, Cascade Forward Back-propagation Neural Network Based Group Authentication Using (n, n) Secret Sharing Scheme, *Procedia Comput. Sci.* , 78, pp. 185–191, 2016.
65. N.J. Shoumy, S.N. Yaakob, P. Ehkan, M.S. Ali, S. Khatun, Cascade-forward neural network performance study for bloodstain image analysis, 2016 3rd International Conference on Electronic Design (ICED), Phuket, Thailand, 11-12 Aug. 2016.
66. H. Taghavifar, A. Mardani, L. Taghavifar, A hybridized artificial neural network and imperialist competitive algorithm optimization approach for prediction of soil compaction in soil bin facility, *Measurement* , 46, 8, pp. 2288–2299, 2013.
67. R. Amiri Chayjan, M. Esna-Ashari, Modeling Isothermic Heat of Soya Bean for Desorption Energy Estimation Using Neural Network Approach, *Chil. J. Agric. Res.* , 70, 4, pp. 616–625, 2010.
68. M. A. A. Aziz, N. Ismail, I. M. Yassin, A. Zabidi, M.S.A.M. Ali, Agarwood oil quality classification using cascade-forward neural network, 2015 IEEE 6th Control and System Graduate Research Colloquium (ICSGRC), Shah Alam, Malaysia, 10-11 Aug. 2015.
69. S. Saini, R. Vijay, Mammogram Analysis Using Feed-Forward Back Propagation and Cascade-Forward Back Propagation Artificial Neural Network, 2015 Fifth International Conference on Communication Systems and Network Technologies, Gwalior, India, 4-6 April 2015.
70. G. Lo Sciuto, G. Cammarata, G. Capizzi, S. Coco, G. Petrone, Design optimization of solar chimney power plant by finite elements based numerical model and cascade neural networks, 2016 International Symposium on Power Electronics, Electrical Drives, Automation and Motion (SPEEDAM), Anacapri, Italy, 22-24 June 2016.
71. S. Singh, D.N. Vishwakarma, ANN and wavelet entropy based approach for fault location in series compensated lines, 2016 International Conference on Microelectronics, Computing and Communications (MicroCom), Durgapur, India, 23-25 Jan. 2016.
72. G. Capizzi, G. Lo Sciuto, P. Monforte, C. Napoli, Cascade Feed Forward Neural Network-based Model for Air Pollutants Evaluation of Single Monitoring Stations in Urban Areas, *Int. J. Electron. Telecommun.* , 61, 4, pp. 327–332, 2015.
73. M. Lashkarbolooki, Z.S. Shafipour, A.Z. Hezave, Trainable cascade-forward back-propagation network modeling of spearmint oil extraction in a packed bed using SC-CO<sub>2</sub>, *J. Supercrit. Fluids.* , 73, pp. 108–115, 2013.
74. A. Pwasong, S. Sathasivam, A new hybrid quadratic regression and cascade forward backpropagation neural network, *Neurocomputing.* , 182, pp. 197–209, 2016.
75. M. Khaki, I. Yusoff, N. Islami, N.H. Hussin, Artificial neural network technique for modeling of groundwater level in Langat Basin, Malaysia, *Sains Malaysiana.* , 45, 1, pp. 19–28, 2016.
76. O.N.A. AL-Allaf, Cascade-Forward vs. Function Fitting Neural Network for Improving Image Quality and Learning Time in Image Compression System, *Proceedings of the World Congress on Engineering 2012*, London, U.K, July 4-6 2012.
77. B.M. Wilamowski, How to not get frustrated with neural networks, *Proc. IEEE Int. Conf. Ind. Technol.*, Auburn, AL, USA, 14-16 March 2011.
78. Z. Yao-ming, M. Zhi-jun, C. Xu-zhi, W. Zhe, Helicopter engine performance prediction based on cascade-forward process neural network, 2012 IEEE Conference on Prognostics and Health Management, Denver, CO, USA, 18-21 June 2012.
79. H. Demuth, M. Beale, M. Hagan, Q. Chen, *Neural network toolboxTM 6*, 2008.
80. U.B. Filik, M. Kurban, A New Approach for the Short-Term Load Forecasting with Autoregressive and Artificial Neural Network Models, *Int. J. Comput. Intell. Res.* , 3, 1, pp. 66–71, 2007.
81. M. Riedmiller, H. Braun, RPROP - A Fast adaptive learning algorithm, *Seventh International Symposium on Computer and Information Sciences*, Antalya, Turkey, 1992.
82. C. Igel, M. Hüsken, Improving the Rprop learning algorithm, *Proceedings of the Second International Symposium on Neural Computation (NC'2000)*, ICSC Academic Press, 2000.
83. M. Riedmiller, Rprop-description and implementation details, report, pp. 5–6, 1994.
84. M. Riedmiller, H. Braun, A direct adaptive method for faster backpropagation learning: the RPROP algorithm, *IEEE International Conference on Neural Networks*, San Francisco, CA, USA, USA, 28 March-1 April 1993.
85. J. Dongardive and S. Abraham, Reaching optimized parameter set: protein secondary structure prediction using neural network, *Neural Comput. Appl.* , 28, 8, pp. 1947–1974, Aug., 2017.
86. A.D. Anastasiadis, G.D. Magoulas, M.N. Vrahatis, Sign-based learning schemes for pattern classification, *Pattern Recognit. Lett.* , 26, 12, pp. 1926–1936, 2005.
87. M. Riedmiller, Advanced supervised learning in multi-layer perceptrons — From backpropagation to adaptive learning algorithms, *Comput. Stand. Interfaces.* , 16, 3, pp. 265–278 (1994).
88. R. Battiti, First- and Second-Order Methods for Learning: Between Steepest Descent and Newton's Method, *Neural Comput.* , 4, 2, pp. 141–166 (1992).
89. Y. Hifny, Deep Learning Based on Manhattan Update Rule, *Proceedings of the 30th International Conference on Machine Learning*, Atlanta, Georgia, USA, 2013.
90. IEC Std. 60034-1:2004. Rotating electrical machines. Part 1: rating and performance, 2004.
91. B. Karanayil, M.F. Rahman, C. Grantham, Online stator and rotor resistance estimation scheme using artificial neural networks for vector controlled speed sensorless induction motor drive, *IEEE Trans. Ind. Electron.* , 54, 1, pp. 167–176, 2007.