

An Economical Evaluation of the Water/Steam Injection in a CHP Microturbine Cycle

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Received 14 January 2012; Accepted 20 August 2012

Abstract

In this paper we study the economical evaluation of injecting the water/steam into the micro gas turbine (MT) cycle which operate in combined heat and power cycle. Heat and electricity cogeneration is a way for optimizing energy consumption. Cogeneration power plants produce both electric and thermal from one energy source. These systems could work by different movers but one of the most important and applied prime movers are Microturbine. Microturbines are small electricity generators which their produced electric power is 25-350 kW and their efficiency is almost 18% that can reach to 30% approximately by use of recuperator in their cycle. By water/steam injection into the MT cycle, the power will be enhanced and its efficiency will be changed too.

The fundamental aim of this study is economic evaluation of outfit the MT cycle to water/steam injection system. Here after the presentation of cogeneration systems, there are explanations of Microturbines and a thermodynamic analysis has been shown. Then the experimental and simulation results of water and steam injection to the different points in the cycle were compared. At last the economic evaluation of these cases and the energy production cost of any system were evaluated by Matlab codes. However injection increase the produced power, but according to the energy and set prices, the injection to the system is not economical. Non-injected system have the least payback (6 year) and its energy production cost is 0.043 \$/kWh. But between the injection cases, water injection into the combustor is preferable choice that has 7.1 year as capital payback period, the least energy production cost (0.054 \$/kWh) and (-89.8 \$) disadvantage (decrease in net incomes) respect to Dry in compare to other case of injection.

Keywords: Economical evaluation, Cogeneration, Microturbine, Water and steam injection.

1. Introduction

Electricity and heat cogeneration systems are those which generate both electricity (axial power) and thermal energy by using energy from one prime source. Thermal power is obtained through regenerating the thermal losses existing in the exhaust hot gasses and it is used as hot water or steam in different sections of the industrial, commercial and residential buildings. Cogeneration was presented in Europe and America in the last 1880s so that about 58 percent of the total generated power was produced as cogeneration in America at the first decade of 1900s. With the notable increase in the fuel cost at the year 1974 and following that the emergence of a crisis to the energy, these systems which have higher energy efficiency, were taken into consideration more. The efficiency of the current conventional systems in localized way is about 27 to 55 percent that the most efficiency of it is belong to the combined cycle power plants while the energy efficiency of cogeneration systems even reaches to 80 percent. The most important components of the cogeneration power plants are their prime movers from which the most useable ones are reciprocating engines, gas turbines, steam turbines and fuel cells. Microturbines are also placed at the gas turbines class. The main difference

between movers involves their type of used fuel, combustion process, total efficiency, the amount and temperature Degree of exhaust energy. In [5] energy consumption and pollutant propagation of CHP systems was compared with conventional systems and 12.1% saving in prime energy was reported. In [6] 2.6% decrease in annual energy costs due to use of CHP system was reported. [7,8] was reported economic advantage of micro CHP in residential and commercial buildings. In [9,10] the results related to the evaluation of different kinds of movers have been reported. In [15] a MT was examined from different viewpoint domestic and industrial customer and the result was achieved that using the MT for exclusive use is superior to buying electricity from network. In [11] a CHP MT was evaluated under four different plans and it is also evaluated its using by heat pump or using only for a residential building at Tehran and the use of this MT for electric load generation and a portion of thermal load was known as the most optimum. Reference [12,16] also report an example of economic evaluation of CHP system. In one study recently an economic evaluation of a 500 kW MT which was used for a hospital of 250 bedsteads in order to provide thermal and electric load that as a result of it, the capital payback period was computed about 9.5 year. The economic evaluation has been also reported by Capstone company related to the use of a 30 kW MT for 200 commercial consumers and recuperated and non-recuperated Microturbines have been compared from an economic viewpoint. In reference [17] it

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has been carried out a technical, economic and environmental evaluation of CHP MT for different industries and the capital payback years has been computed.

2. Microturbines

Microturbines are small electricity generators which burn gaseous or liquid fuel and rotate an electric generator. Microturbines examination was started from 1997 and it was applied in the commercial use in 2000. The power generation range of developing Microturbines is usually below 500 kW. Low Manufacturing costs, higher efficiency, lower noise, quick operation and low emission have made this technology successful to the extent it has become one of the most popular choice for using in heat and power cogeneration on the scale of commercial uses. In Fig. 1 you can see different parts of MT. In the more advanced cycles, Microturbines transmit some of the exhaust gases heat into the air by using of recuperator and thus MT electric efficiency is increased by 25 to 33 percent.

Microturbines have simple structures because of having one rotator axis which turbine and compressor are installed on it. Microturbines in CHP mode transmit the heat of the exhaust gas (which has been passed from recuperator before) into the water by a heat exchanger. At below a thermodynamic analysis has shown the pure produced power and consumed heat by the recuperated microturbine.

$$w_{net} = w_T - w_C \quad (1)$$

$$w_{net} = C_{p,g} \cdot \eta_T \cdot T_4 \cdot \left[1 - \frac{1}{r_p^{\frac{\gamma_g-1}{\gamma_g}}} \right] - \frac{C_{p,a}}{\eta_c} \cdot T_1 \cdot \left[r_p^{\frac{\gamma_a-1}{\gamma_a}} - 1 \right] \quad (2)$$

The net thermal energy that consumed by system is:

$$Q_{net} = Q_{cc} - Q_{rec} = C_{p,g} [(T_4 - T_2) - \varepsilon(T_5 - T_2)] \quad (3)$$

$$Q_{net} = C_{p,g} \cdot \left[T_4 - T_1(1 - \varepsilon) \left[1 + \frac{r_p^{\frac{\gamma_a-1}{\gamma_a}} - 1}{\eta_c} \right] - \varepsilon \cdot T_4 \left[1 - \eta_T \left[1 - \frac{1}{r_p^{\frac{\gamma_g-1}{\gamma_g}}} \right] \right] \right] \quad (4)$$

That ε is effectiveness of recuperator at last, thermal efficiency calculated by relation (5):

$$\eta_{th} = \frac{w_{net}}{Q_{net}} \quad (5)$$

By use of relation mentioned above, the influence of ambient temperature on the performance of this microturbine in different effectiveness of recuperator is shown in Fig. 2.

3. The injection of water and steam to the cycle

Ambient conditions have a big effect on the MT operation in a way that we face intense power and efficiency drop in the high temperature. The elevation from sea level will decrease its exhaust power too [3].

One propounded method for optimizing energy consumption and decreasing undesirable effects of ambient conditions is to inject water or steam into the cycle. Water and steam injection can be done to the different points in the cycle. Four case of water and steam injection to the combustor and recuperator inlet have been examined.

In all four modes of injection, system power will be enhanced because of the increase in working fluid mass flow rate while the fuel Consumption of the system will also be enhanced. Power enhancement is to the extent that thermal efficiency of the cycle will also be enhanced at all modes except the water injection to the combustor (WI-C). In Table 1 the summaries of operational data of injected and non-injected MT cycles have been compared [4].

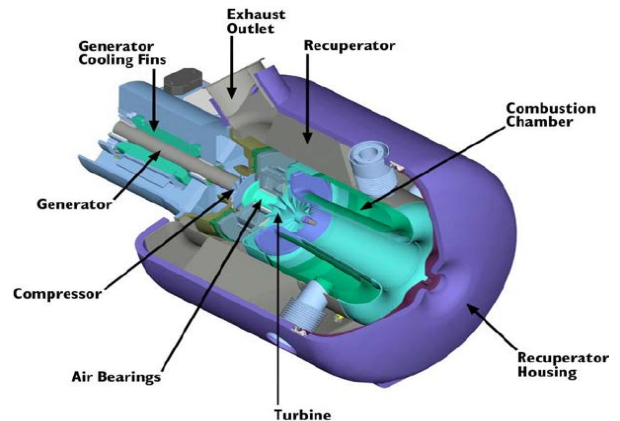


Fig. 1. Components of MT.

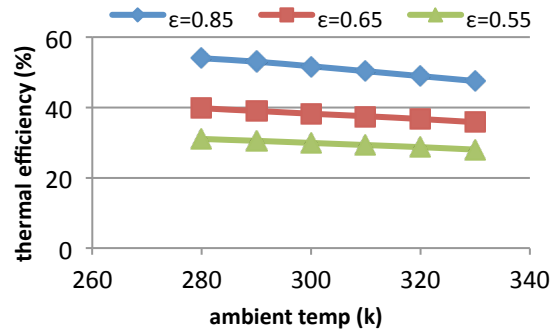


Fig. 2a. Effect of ambient temperature on the performance of MT in different effectiveness of recuperator.

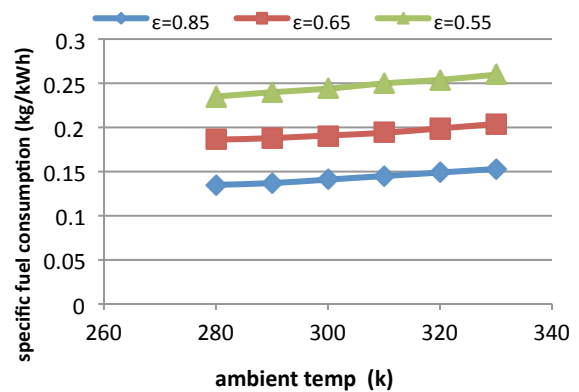


Fig. 2b. Effect of ambient temperature on the fuel consumption of MT in different effectiveness of recuperator.

Table 1. Summary of operational data of MT in different mode

	Dry	SI-R	SI-C	WI-C	WI-R
Air flow rate	0.2685	0.2657	0.2652	0.2642	0.2645
Rate of water/steam generation(kg/s)	0.1600	0.0128	0.0150	0.2069	0.0831
Rate of injection(kg/s)	-	0.0128	0.0150	0.0180	0.0180
Rate of fuel flow (kg/s)	0.00205	0.00228	0.00246	0.00353	0.00253
System power (kW)	22.62	27.15	28.04	29.67	29.17
Change of the system power from dry operation mode(%)	-	20.0	24.0	31.2	29.0
System efficiency(%)	22.3	24.21	23.15	17.09	23.47
Change of the system efficiency from dry operation mode (%)	-	8.6	3.8	-23.4	5.3
Thermal power (kW)	44.66	0	0	52.75	18.17

Prime Energy Saving (PES):

In comparison with the conventional separated heat and power generation systems "PES" is an important economic factors which is representative of saving rate in prime energy by CHP systems. PES was described as relation (6) by European energy parliament in 2004.

$$PES_{PES} = 1 - \frac{1}{\frac{\eta_{el}}{\eta_{el,ref}} + \frac{\eta_{th}}{\eta_{th,ref}}} \quad (6)$$

The positive amounts of this factor means that the prime energy consumption in CHP system is less than single generation systems [13].

The "ref" index in this relation is related to the conventional single heat and electricity generation systems that the amount of their thermal and electric efficiency is nearly 30 and 70 percent respectively. The saving rate is seen on Table 2. The conclusion which is realized from these tables among injected systems, only the water injection to the combustor saves its consumption of prime energy too little in comparison with the conventional systems.

• The Economic comparison of CHP MT equipped with injected system with dry operation system:

In this part of study, we're going to compare a MT in dry operation mode with several types of injected ones. Here the investor is supposed to utilize cogeneration system as a small private power plant and sells its electric and thermal power. The important point here is that investor intends to select one choice among 5 packages of CHP MT (one dry case and four injection cases). It means the packages are equipped with injection system beforehand.

• Capital payback period:

For computing capital payback period, it is necessary to compute annual incomes and costs and also prime costs in nth year after installation. Then according to relation, we compute the capital payback period for each case by considering that incomes and costs to be equal.

Table 2. The PES values.

	DRY	WI-R	WI-C	SI-R	SI-C
PES %	27.30	-0.94	0.30	-23.91	-29.58

• Prime capital cost:

Prime capital cost computed according to relation (7)

$$CC_{inv} [\text{\$}] = CC_{inv,u} \left[\frac{\text{\$}}{\text{kW}} \right] \times E_{nom} [\text{kW}] \quad (7)$$

That CCinv is amount of prime cost in exchange for per kW of generated electric power of MT and for the non-injected system is 1300 \$/kW [11]. Furthermore about 150 \$/kW is increased to the prime cost of dry system by adding injection system and this amount is equal to 1450 \$/kW [1]. E_{nom} is also nominal power of MT and is equal to 30 kW in this study. The prime investment cost in nth year after installation is computed according to relation (8) that n is the year that the engine operates and its annual average interest rate and it is equal to 10%.

$$CC_{inv}^n [\text{\$}] = CC_{inv} [\text{\$}] \times (1 + i)^n \quad (8)$$

• Income of electric power selling:

Annual income of selling the electric power to the network is computed according to relation (9) that in it P_{el} is electric power and T_{op} is the time of annual operation of system which is supposed to 8640 hours in a year. C_{el} is the price of selling 1kWh electricity to the network and according to the reliable contract of ministry of power is almost equal to 0.05 \$. After installation, the annual income rate in nth year is computed by relation (10).

$$I_{el} [\text{\$}] = P_{el} [\text{kW}] \times C_{el} \left[\frac{\text{\$}}{\text{kWh}} \right] \times T_{op} [h] \quad (9)$$

$$I_{el}^n [\text{\$}] = I_{el} [\text{\$}] \times \left(\frac{(1+i)^n - 1}{i} \right) \quad (10)$$

• Income of thermal power selling:

Investor earns income by selling generated Thermal of system to the network that its annual rate is computed as follows:

$$I_{th} [\text{\$}] = P_{th} [\text{kW}] \times C_{th} \left[\frac{\text{\$}}{\text{kWh}} \right] \times T_{op} [h] \quad (11)$$

In this relation C_{th} is the price of one kWh thermal power selling that its estimatal amount is 0.014 \$. Thus, the income of heat power in the nth year is computed as follow relation

$$I_{th}^n [\text{\$}] = I_{th} [\text{\$}] \times \left(\frac{(1+i)^n - 1}{i} \right) \quad (12)$$

□ Used fuel cost

The cost of used fuel for each system during annual operation and its equivalence in the nth year of installation are computed with relation (13) and (14) respectively.

$$CC_f [\text{\$}] = \dot{m}_f \left[\frac{\text{kg}}{\text{s}} \right] \times \frac{1}{\rho_g} \times 3600 \times T_{op} [h] \times C_f \left[\frac{\text{\$}}{\text{m}^3} \right] \quad (13)$$

$$CC_f^n [\text{\$}] = CC_f [\text{\$}] \times \left(\frac{(1+i)^n - 1}{i} \right) \quad (14)$$

In this relation, \dot{m}_f is the fuel rate and $\rho_g=0.714$ is the gas density. C_r is the price of one cube meter of natural gas. According to the gas company tariff the average price for per cube meter of gas delivered to the power plant is 0.076\$ but by considering 20 percent reduction of fuel price to the small power plant, its price will be equal to C_r=0.06 \$.

□ **Cost of annual used water**

The cost of annual used water through CHP system is computed as follows:

$$CC_w [\text{\$}] = \dot{m}_w \left[\frac{\text{kg}}{\text{s}} \right] \times \frac{1}{\rho_w} \times 3600 \times T_{op} [\text{h}] \times C_w \left[\frac{\text{\$}}{\text{m}^3} \right] \quad (15)$$

and ρ_w are the rate and density of water respectively, that the amount of density is $\rho_w=1000$, C_w is the price of one cube meter of water that according to the tariff amount of it is equal to 0.047\\$ averagely. The annual cost of water in the nth year after installation is computed with the relation (16).

$$CC_w^n [\text{\$}] = CC_w [\text{\$}] \times \left(\frac{(1+i)^n - 1}{i} \right) \quad (16)$$

● **Operation and maintenance costs:**

Almost 2 percent of the prime investment cost is averagely used for annual amount of this cost [11]. Thus annual amount and its equivalence in the nth year are computed according to the relation (17) and (18).

$$CC_{o\&m} [\text{\$}] = 0.02 \times CC_{inv} \quad (17)$$

$$CC_{o\&m}^n [\text{\$}] = CC_{o\&m} [\text{\$}] \left(\frac{(1+i)^n - 1}{i} \right) \quad (18)$$

After computing incomes rate and costs of each one of systems in nth year of installation, for computing capital payback period, we should consider costs and incomes to be equal. It means the capital payback period is the time when incomes will be equal to the costs.

$$CC_{inv}^n + CC_f^n + CC_w^n + CC_{o\&m}^n = I_{th}^n + I_{el}^n \quad (19)$$

The summary of economic results of these systems is shown in Table 3.

□ **The economical evaluation of the use of steam injection system in the MT for only electric power generation:**

Although the use of MT in cogeneration has more economical profit in comparison to the state that electric power is only considered, but the evaluation to the use of steam injection system in this state is not ungraceful [4]. The capital payback period is evaluated through the division of prime cost on annual net benefit of system and result shown in Fig. 3 [9].

Table 3. The summary of economic results of systems

SI-C	SI-R	WI-C	WI-R	DRY	Operation mode Cost or income
43500	43500	43500	43500	39000	Prime cost[\\$]
12413	3.12019	9.13134	5.12913	9.10013	Annual income of selling the electric power [\\$]
0	0	4.6337	9.2182	4.5365	Annual income of selling the thermal power [\\$]
9.6531	0.6054	1.9373	8.6717	3.5434	Annual cost of used fuel[\\$]
2.22	9.18	3.391	1.123	237	Annual cost of used water [\\$]
870	870	870	870	780	Annual cost of operation and maintenance [\\$]
9.4988	4.5076	9.8837	5.7385	8928	Net annual incomes[\\$]
3.21	4.20	1.7	3.9	6	Capital payback

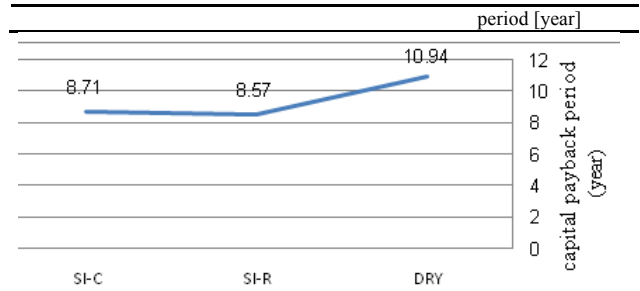


Fig. 3. Capital payback period

□ **The sensibility evaluation of system:**

Among different parameters using in economic evaluation of energy projects, mostly the parameter related to the price are not announced exactly by the producer or they can be different depending on the project condition. Also the experts have always squabbles on the price of types of energy and fuel and their accuracy will have great influence on the result of the computations. Thus the parameter related to the price of projects in different strategies should be evaluated in term of the sensibility in order to generalize the obtained result and also to meet the expert opinion.

□ **The sensibility of the system toward the price of electricity selling:**

Because of high generation of electric power, each one of these systems can show high sensibility toward the increase or decrease of electricity price.

The graph in Fig. 4 shows that two steam injection systems have high sensibility toward the increase of electricity price, because their outlet is only electric power in a way that for example if the price of electricity increases by 1.5 times, their capital payback period will be decreased to $\frac{1}{4}$ of previous amount.

□ **Sensibility toward the MT set prices:**

Whit considering the decision of the companies producing MT on reduction in total price of the system, in this part the influence of increase or decrease of the price on the capital payback period has been evaluated. Both increase and decrease of prime price of the system has been spot in this evaluation. You can see the results of this evaluation in the following Figures.

The above graphs are representative of high sensibility of the system toward the fluctuation of prime price of the system. Fig (5) has been shown sensibility of the MT capital payback toward the fluctuation of prime set price.

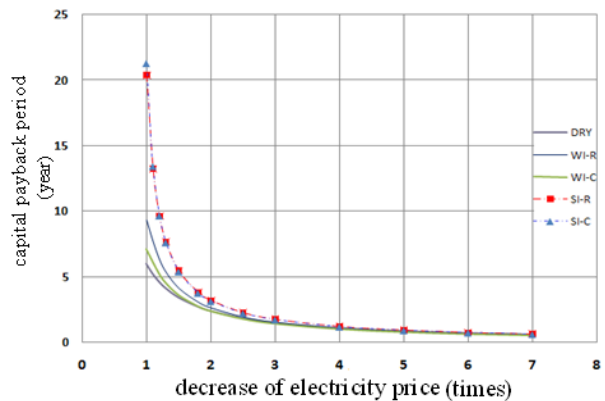


Fig. 4. Sensibility toward the increase in electricity price.

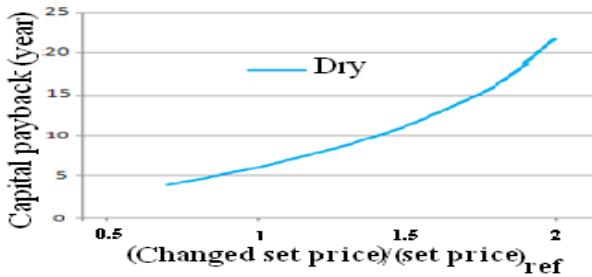


Fig. 5a. Sensibility toward the set price changes.

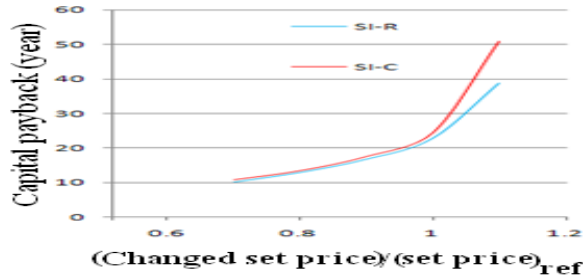


Fig. 5.b Sensibility toward the set price changes.



Fig. 5.c. Sensibility toward the set price changes

•Sensibility toward the fluctuation of the fuel price:

The fuel price of each country can have high influence on the current costs of a power plant. As we saw on Table 3, the fuel cost has the greatest proportion on the annual costs of the system. The sensibility toward the fluctuation of the fuel price is seen in the following graphs. These graphs are representative of high sensibility of the steam injection toward the fluctuation of the fuel price too. Fig. 6 has been shown sensibility of the MT capital payback toward the fluctuation of fuel price.

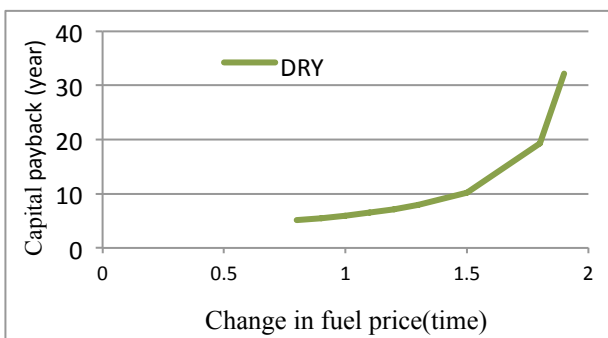


Fig. 6.a. Sensibility toward the fuel price changes.

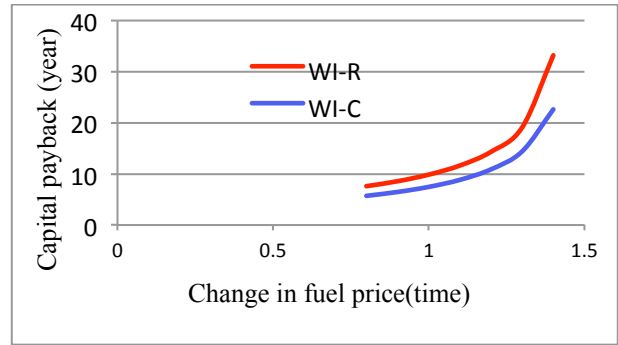


Fig. 6.b Sensibility toward the fuel price changes.

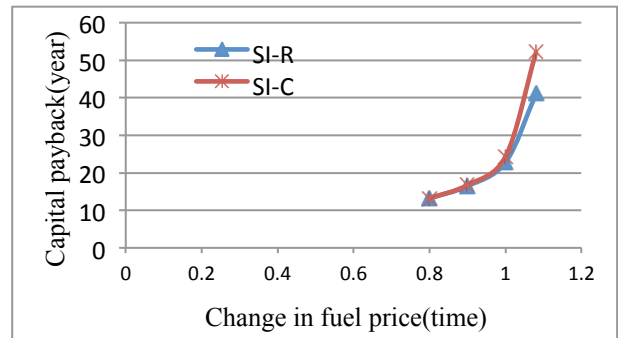


Fig. 6.c. Sensibility toward the fuel price changes.

Considering figures and results related to the sensibility of the systems toward each one of the effective factors and with the use of the superposition law, we can simply evaluate total influence of three factors on the MT for different operation mode of dry or injection mode and under several sets.

Results of this section are shown in Table 4.

Table 4. Life cycle cost analysis results.

SI-C	SI-R	WI-C	WI-R	DRY	
43500	43500	43500	43500	39000	Present worth of capital costs [\$]
23316	23316	23316	23316	20904	Present worth of O&M costs [\$]
175054	162247	251199	180037	145639	Present worth of fuel costs [\$]
595	506	10486	3299	6351	Present worth of water cost [\$]
242465	229569	328501	250152	211894	Life cycle cost [\$]
28491	27008	38647	29429	24899	annual life cycle cost [\$ /year]
0.117	0.115	0.054	0.072	0.043	cost of energy production [\$/kWh]

Table 5. List of used legend

Heat & power cogeneration	CHP	price	C
Mass flow rate	\dot{m}	Water injection in recuperator	WI-R
microturbine	MT	Water injection in combustor	WI-C
efficiency	η	Steam injection in recuperator	SI-R
Low heat value of fuel	LHV	Steam injection in combustor	SI-C
Thermal power	\dot{Q}	Dry operation	DRY
power	P, E, \dot{W}	income	I
Prime energy saving	PES	cost	CC

Table 6. List of used indices.

Heat recovery unit	HRU	simulation	sim
Mechanical Recuperator	mec	Examination loss	test
Reference	ref	Operation	op
Fuel	$f, fuel$	Shaft	sh
Combuator	cc	Water	w
Compressor	c	electric	el
Turbine	T	thermal	th
Gas turbine	GT	operation and maintenance	o&m
Generator	gen	Investment	inv

microturbine	MT	Unit	u
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5. Conclusion

As you see in this part of using injection system for MT was analysed by different viewpoints and approaches economically and the results were provided and reviewed. All injecting modes improve electric power and all of them are pernicious for investor. Systems which operate in dry mode due to costs and energy price strategies mentioned and their shorter capital payback period are economically better to be choosed. Also the most economic choice among the injection equipped systems is the WI-C that have 7.1 year as payback period and WI-R is the next proffer. By injecting the steam, system converts from cogeneration state to single production thus outfit the cogeneration MT to steam injection system is not commodious but according to the second part of this analysis if we intend to add an injection system to a cogeneration microturbine, still the injecting water in combustor has the shortest capital payback and the least disadvantage respect to the dry operation. Also dry systems and WI-R have the lowest cost of energy production among these systems. Though SI-R has shorter capital payback period in compare to SI-C but none of them is economic. But in case microturbine is just used for electric power production the one with steam injection in recuperator is superior and has the most advantage.

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